

## **BUREAU OF BRIDGE DESIGN**



Date of Revision	Name of Detail	Revision Description	Background
7/22/2015	Asphaltic Plug Exp. Joint - Steel Girder, Asphaltic Plug Expansion Joint - Joint Rehab	Revised Bearing Strip Detail: Removed strip dimension 1'-6" and 1'-3"and inserted "D" for deck strip and "B" for backwall strip.  Revised Asphaltic Plug Expansion Joint: Added dimensions "D" for deck strip and "B" for backwall strip.	Deck bearing strip dimension was incorrectly noted as 1'-6". The bearing strip dimension would need to change if the backwall dimension is not 1'-3", so "D" label was inserted. The dimension now needs to be determined from the Asphaltic Plug Expansion Joint Detail.
4/15/2015	Compression Seal Expansion Joint (in front of backwall, brush curb, sidewalk)  Compression Seal Expansion Joint (in front of backwall, sidewalk)	Revised Plan View, Section C-C & Section B-B: Extended vertical steel curb plate (backwall side) to granite curb and labled 9" long for sidewalk plates. Added 1/2"x 3/4" bar to sidewalk plate (backwall side).  Plan View in front of backwall, brush curb, sidewalk: Removed "(TYP)" from sidewalk plate call outs.	The vertical plate was extended to the granite curb so a plywood form isn't needed along the curb line when the concrete is poured.  A 1/2" bar x 3/4" bar is needed so the concrete doesn't spall when the top sidewalk plate is removed for maintenece. A 1/2" x 2 1/4" bar was already on the otherside of the sidewalk plate.
2/27/2015	Asphaltic Plug Exp. Joint - Steel Girder, Asphaltic Plug Exp. Joint - Concrete Girder, Asphaltic Plug Expansion Joint - Joint Rehab	Revised Ashpaltic Plug for Crack Control Item number to: Item 559.4  From: Item 559.4001	Item number didn't get changed on one of the descriptions.
2/24/2015	Asphaltic Plug for Crack Control - Steel Girder,  Asphaltic Plug for Crack Control - Concrete Girder,  Asphaltic Plug for Crack Control - No Approach Slab		Item number didn't get changed on one of the descriptions.



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1/15/2015	Asphaltic Plug Exp. Joint - Steel Girder,	Revised Bearing Strip Detail to match expansion joint detail. The back of deck was edited to be in line with the backwall.	Bearing Strip Detail wasn't drawn correctly.
	Asphaltic Plug Expansion Joint - Joint Rehab		
12/18/2014	Asphaltic Plug for Crack Control - No Approach Slab	Revised top layer of pavement.	Revised detail to more clearly show top layer of pavement.
12/12/2014	Strip Seal Expansion Joint (behind backwall, brush curb)	Revised note #5 <b>to:</b> The compression seal shall be furnished in one continous length. No splices will be allowed. Seall shall be installed using an	Clarified notes.
	Strip Seal Expansion Joint (in front of backwall, brush curb)	approved tool, recommended by the manufacturer of the seal, that will not damage the seal.	
		From: The compression seal shall be furnished in one-continous length. No splices will be allowed.	
		Note #6: Added words "and extrusions".	
		Added notes #13 & #14.	



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Revision 12/12/2014	Compression Seal Expansion Joint (behind backwall, brush curb)  Compression Seal Expansion Joint (in front of backwall, brush curb)  Compression Seal Expansion Joint (in front of backwall, brush curb, sidewalk)	Revised stop bar location to bottom of seal.  Revised note #4 to: The compression seal shall be furnished in one continous length. No splices will be allowed. Seall shall be installed using an approved tool, recommended by the manufacturer of the seal, that will not damage the seal.  From: The compression seal shall be furnished in one continous length. No splices will be allowed.  Note #5: Replaced word "vertical" with "normal to grade".  Note #11: Replace " 4" " with " 5" ".	There was a discrepancy between Watson Bowman and D.S. Brown regarding the location of the stop bars. After some discussion with the manufacturers and testing of the seals, it was concluded that both manufacturers' seals will move up (not down) when compressed, and therefore can be placed on the stop bars.  Clarified notes.
11/4/2014	Asphaltic Plug Exp. Joint - Steel Girder, Asphaltic Plug Exp. Joint - Concrete Girder, Asphaltic Plug Expansion Joint - Joint Rehab	Revised Ashpaltic Plug for Crack Control Item number to: Item 559.4  From: Item 559.4001	Item number changed back to original. The extended digits are not needed for plug joints since they are all the same. One item number can be used for all the plug joints in the contract and the lengths can be added together for a total quantity. Item description stays the same.
11/4/2014	Asphaltic Plug for Crack Control - Steel Girder,  Asphaltic Plug for Crack Control - Concrete Girder,  Asphaltic Plug for Crack Control - No Approach Slab		Item number changed back to original. The extended digits are not needed for plug joints since they are all the same. One item number can be used for all the plug joints in the contract and the lengths can be added together for a total quantity. Item description stays the same.



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Date of Revision	Name of Detail	Revision Description	Background
9/18/2014	Compression Seal Expansion Joint (in front of backwall, brush curb, sidewalk)  Compression Seal Expansion Joint (in front of backwall, sidewalk)	Revised Section C-C note to:  Tack weld nut to plate and wrap end of bolt with teflon tape (weld 3/16" fillet for one face minimum) (TYP)  From: 3/4" stainless steel countersunk head bolt with socket head @ 1-1-0" (tack weld nut to plate)  Add note to Section B-B: 3/4" stainless steel countersunk head bolt with socket heat @ 1'-0"	The bolts in the sidewalk plate need teflon tape for removal and maintenance of joint.
8/11/2014	Expansion Joints - Backing Plate Detail for Finger Jt. or Plow Plate	Revised backing plate from bent plate to a straight plate.	The gap between the joint angle and the bent backing plate caused problems when galvanizing the joint.
4/22/2014	Asphaltic Plug Exp. Joint - Steel Girder,  Asphaltic Plug Expansion Joint - Joint Rehab	Revised Section A-A note <b>to:</b> 3-1" Ø PVC drains at low end only (typical both curb lines). Set pipes to discharge away from girders and abutment seat. Provide breaks through membrane and seal. Attach drain pipes to bottom flange with clips and extend drains 6" minimum below bottom of structural steel. All costs subsidiary to item 520.7002X.  From: At low end only provide, 3-1" Ø PVC drains (typical both curb lines). Provide breaks through membrane and seal with asphalt. Attach drain-pipes to the bottom flange of girders with clips and extend drains to 6" minimum below the bottom of structural steel. Set drains to discharge away from girders and the abutment seat. All costs subsidiary to item 520.7XXXX.	Clarified wording. The membrane is sealed around the pipes with a blow torch, not asphalt.



## BUREAU OF BRIDGE DESIGN



Date of Revision	Name of Detail	Revision Description	Background
4/22/2014	Compression Seal Expansion	Revised Section A-A note <b>to</b> :	Clarified wording. Extended drains
	Joint (behind backwall, brush	3-1" Ø PVC drains at low end only. Set pipes to	to 6" below girders and the
	curb)	discharge away from girders and abutment	membrane is sealed around the
		(pier) seat. Provide breaks through membrane	pipes with a blow torch, not asphalt.
	Compression Seal Expansion	and seal. Attach drain pipes to bottom flange	
	Joint (in front of backwall,	with clip and extend drains 6" minimum below	
	brush curb)	bottom of structural steel. All costs subsidiary	
		to item 520.7002X.	
	Compression Seal Expansion		
	Joint (in front of backwall,	From:	
	brush curb, sidewalk)	3-1" Ø PVC drains at low end only. Set pipes to	
		discharge away from girders and abutment	
	Strip Seal Expansion Joint	(pier) seat. Provide breaks through membrane	
	(behind backwall, brush curb)	and seal around with asphalt. All costs	
		subsidiary to item 520.70XX. Attach drain pipes	
	Strip Seal Expansion Joint (in	to bottom flange with clip and extend drains 1"	
	front of backwall, brush curb)	minimum below bottom of structural steel.	



## **BUREAU OF BRIDGE DESIGN**



Date of	Name of Date!	Bardalan Baradatlan	<u> </u>
Revision	Name of Detail	Revision Description	Background
4/10/2014	Compression Seal Expansion Joint (behind backwall, brush curb)  Compression Seal Expansion Joint (in front of backwall, brush curb)  Compression Seal Expansion Joint (in front of backwall, brush curb, sidewalk)	Revised Prefabricated Compression Seal Expansion Joint Item number to: Item 560.1001 From: Item 560.101 Revised Prefabricated Stip Seal Expansion Joint Item number to: Item 561.1001 From: Item 561.101	Item number changed to include additional digits. This allows numbering for projects with more than 9 joints. Item description stays the same.
	Strip Seal Expansion Joint (behind backwall, brush curb)  Strip Seal Expansion Joint (in front of backwall, brush curb)	Revised "Bearing Strip Detail" note to:  Deck haunch strip. Bond rubber backed side to top of deck strip for full length of deck strip section.  From:  Deck haunch strip. Bond rubber backed side, for full length of deck strip section, to top of deck strip.  Revised note to:  Embed deck strip: 1'-6" wide section (rubber side up) into deck haunch for the enitre width of the deck.  From:  Deck Strip: 1'-6" wide section embedded into deck haunch for the enitre width of deck haunch for the enitre width of deck with rubber backed side face up.	Clarified wording in notes.
4/10/2014	Asphaltic Plug for Crack Control - Steel Girder,  Asphaltic Plug for Crack Control - Concrete Girder,  Asphaltic Plug for Crack Control - No Approach Slab		Item number changed to include additional digits. This allows numbering for projects with more than 9 joints. Item description stays the same.



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Date of Revision	Name of Detail	Revision Description	Background
4/10/2014	Asphaltic Plug Exp. Joint - Steel Girder,	Revised Ashpaltic Plug Expansion Joint Item number to: Item 559.4001 From:	Item number changed to include additional digits. This allows numbering for projects with more
	Asphaltic Plug Exp. Joint - Concrete Girder,	Item 559.4  Revised "Bearing Strip Detail" note to:	than 9 joints. Item description stays the same.
	Asphaltic Plug Expansion Joint - Joint Rehab	Deck haunch strip. Bond rubber backed side to top of deck strip for full length of deck strip section.  From:  Deck haunch strip. Bond rubber backed side, for full length of deck strip section, to top of deck strip.  Revised note to:  Embed deck strip: 1'-6" wide section (rubber side up) into deck haunch for the enitre width of the deck.  From:  Deck Strip: 1'-6" wide section embedded into deck haunch for the enitre width of deck haunch for the enitre width of deck haunch for the enitre width of deck with rubber backed side face up.	
3/4/2014	Asphaltic Plug Exp. Joint - Steel Girder, Asphaltic Plug Exp. Joint - Concrete Girder, Asphaltic Plug Expansion Joint - Joint Rehab	Revised "Sawed bituminous pavement" note to: Sawed bituminous pavement (Notch curbs at end of deck before paving. Remove pavement and membrane to saw cut line.) (All costs subsidiary to Item 559.41)  From: Sawed bituminous pavement (Remove- pavement and membrane back to sawcut) (All- costs subsidiary to Item 559.41)	Clarified wording.



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Revision		·	-
3/4/2014	- Steel Girder,	Revised "Sawed bituminous pavement" note <b>to:</b> Sawed bituminous pavement (Notch curbs at end of deck before paving. Remove pavement, top layer only, to saw cut line.) (All costs subsidiary to Item 559.41)	Clarified wording.
	Asphaltic Plug for Crack Control - No Approach Slab	From: Sawed bituminous pavement (Notch curbs at backwall line before paving. Remove pavement, top coat only, to saw cut line.) (All costs-subsidiary to Item 559.41)	
3/1/2014	Asphaltic Plug for Crack Control - Steel Girder	Removed deck pvc drains and corresponding notes.	The deck pvc drains were orignally part of the detail to help prevent water reaching the concrete deck because the previous detail noted to have all the pavement and membrane removed. Since the new detail does not remove the deck membrane, the additional protection of the pvc drains are no longer needed.
3/1/2014	Compression Seal Expansion Joint (behind backwall, brush curb)  Compression Seal Expansion Joint (in front of backwall, brush curb)  Compression Seal Expansion Joint (in front of backwall, brush curb, sidewalk)  Strip Seal Expansion Joint (behind backwall, brush curb)  Strip Seal Expansion Joint (in front of backwall, brush curb)	Removed the top 1/2" x 5" steel curb plates. Vertical steel curb plates will remain and shall have length of 6". Sidewalk plates protecting the joint opening and top plates protecting the hooper for finger joints will remain.	The top plates were originally installed to protect the granite curb on the bridge. The bridges no longe use granite curb. When the fabricated joint is installed, the top plates typically will not match curb concrete. From discussion at the Bridge Issues of Common Concerns Meeting 1/28/14.



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2/5/2014	- Steel Girder, Asphaltic Plug for Crack Control	backwall line before paving. Remove pavement, top coat only, to saw cut line.) (All costs subsidiary to Item 559.41)  From:	Removing the membrane takes away the protection to the deck. Bureau of Bridge Maintenance has seen the sawcut go into the concrete bridge deck and felt removing the top coat depth is adequate for crack control. From discussion at the Bridge Issues of Common Concerns Meeting 1/28/14.